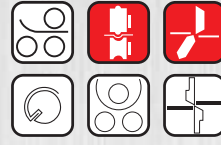


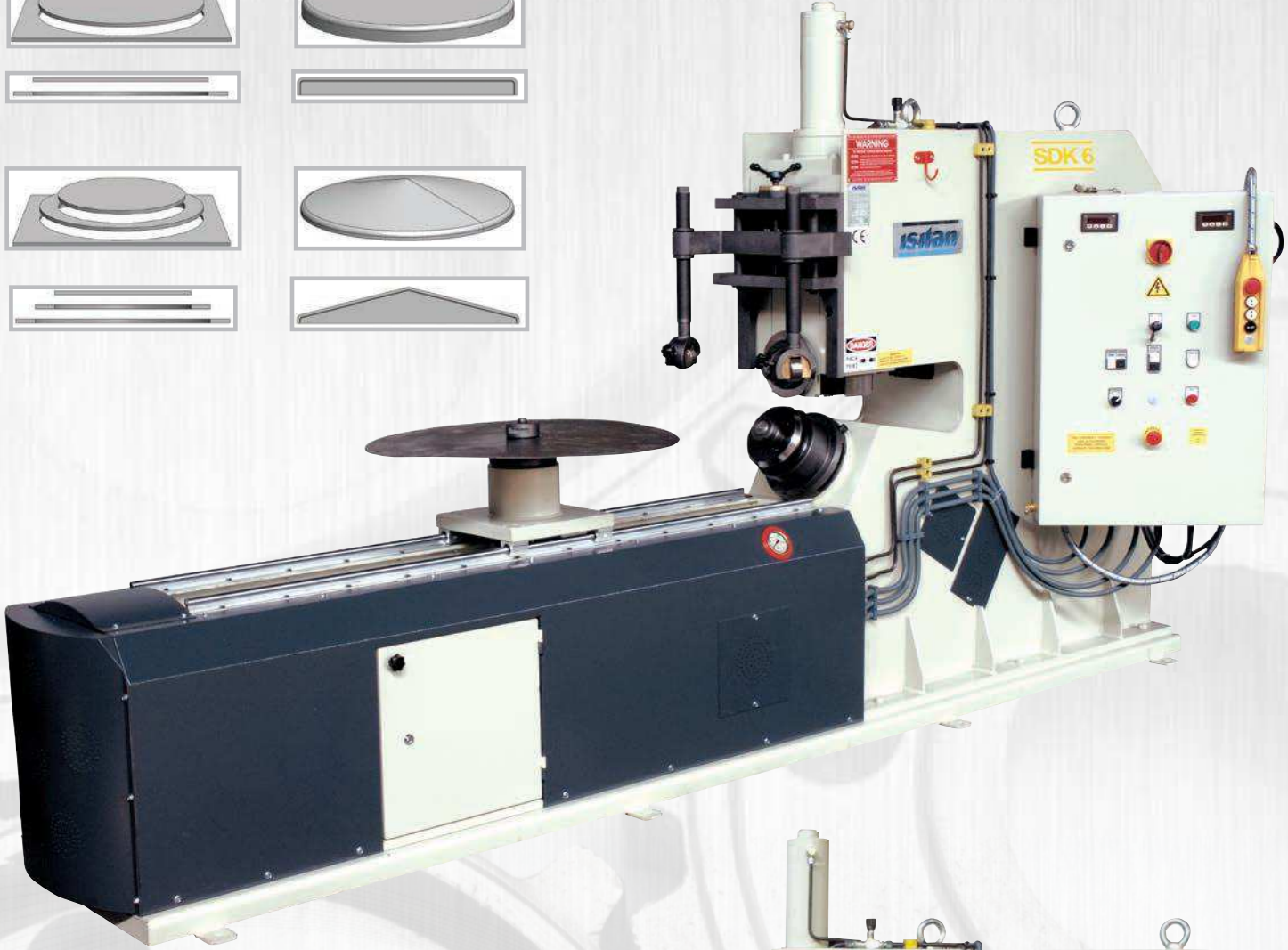
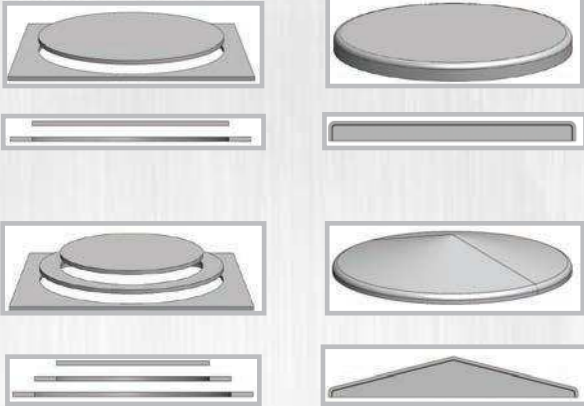
MODEL
SDK-6

CE



 **isitan**

Uygulamalar / Applications



DAİRE SAC KESME ve KENAR SIVAMA MAKİNASI CIRCULAR CUTTING and FLANGING MACHINE



TEKNİK ÖZELLİKLER VE STANDART DONANIM

- » Bir takım bombe sivama topu (R25)
- » Bir takım kesme bıçağı
- » 2 Hızlı parça taşıma (7/14 m/dk) ve tek hızlı kesme sistemi
- » Alt ve üst flanş topları planet redüktör tahriklidir
- » Manuel ayarlanabilir sac sabitleme sistemi
- » Aynı kafa üzerinde hem kesme hem de flanş işi yapılabilir
- » AB güvenlik direktiflerine uygunluk
- » Kullanma kılavuzu

ÖZEL AKSESUARLAR

- » Kenar bükme topları
- » R.B.: 30 mm
- » R.B.: 35 mm
- » İlave kesme bıçağı

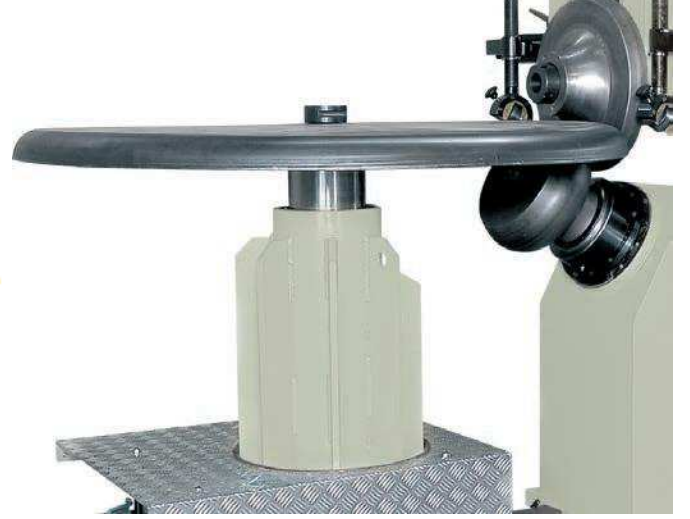


TECHNICAL SPECIFICATIONS AND STANDARD ACCESSORIES

- » One set of flanging rolls included. (R25)
- » One set of cutting blades included
- » 2 speed part carrier (7/14 m/min) and one speed rotation cutting system
- » Top and bottom flanging rolls powered in rotation with planetary reducers
- » Manually adjustable sheet centering for both flat and crowned dish flanging
- » Both cutting and flanging operation on the same head
- » Built according to EC Safety Directives and has CE Mark
- » User's manual

OPTIONAL EQUIPMENTS

- » Flanging rolls
- » R.B.: 30 mm
- » R.B.: 35 mm
- » Extra set of cutting blades



Kenar bükme
Flanging



Kesme bıçakları
Cutting blades

MODEL	SDK-6	
Max. kesme çapı Ø Max. plate diameter Ø	mm	4000
Min. kesme çapı Ø Min. plate diameter Ø	mm	440
Max. flanş yarı çapı (radyus) Max. flanging radius	mm	35
Max. kesme kapasitesi (normal sac = 24kg/mm ²) Max. plate thickness (considering mild steel Y.P. = 24kg/mm ²)	mm	6
Max. kesme kapasitesi (paslanmaz çelik malzeme AISI 304 316) Max. plate thickness (considering stainless steel AISI 304 316)	mm	4
Motor gücü Motor power	kw	4+4+0.75
Uzunluk Length	mm	4250
Genişlik Width	mm	720
Yükseklik Height	mm	2000
Ağırlık Weight	kg	2050